



TABLE 1 Sequencing of Erection, Inspection and Audit Activities

Erection Activity	Inspection Instructions	Audit Activities
Weld joint Fit-up	Perform and document required inspection tasks in accordance with ANSI/AISC 341 - Seismic Provisions for Structural Steel Buildings, Chapter J.	<p>The on-site auditor shall observe the completed fit-up of the weld joint.</p> <p>The erector's QC and inspection records shall be made available for the onsite auditor to review.</p>
Welding	Perform and document required inspection tasks in accordance with ANSI/AISC 341 - Seismic Provisions for Structural Steel Buildings, Chapter J.	<p>The on-site auditor shall observe the completed weld.</p> <p>The erector's QC and inspection records shall be made available for the onsite auditor to review.</p>
Final Inspection	Required final inspections shall be performed in accordance with the erector's Quality Management System.	The erector's QC and final inspection records shall be made available for the onsite auditor to review.